Oil & Gas Product Portfolio





About us

Evonik is one of the world's leading specialty chemicals companies. In 2016 Evonik's more than 35,000 employees generated sales of €12.7 billion and an operating result (adjusted EBITDA) of €2.165 billion. The oil and gas business represents an established and growing market for the business segments of Evonik.

Throughout the oil and gas industries, Evonik has developed advanced chemistries that enhance production, protect assets and increase value through the hydrocarbon lifecycle.

Market Segments

Drilling

Enhanced Oil Recovery

Flowlines & Pipelines

Infrastructure

Midstream

Production

Stimulation





Oil & Gas

Energy discovery, extraction and processing requires an innovative mix of people, products and services, and most oilfield production, service and support companies know there are many ways to solve – or prevent – challenges in oil and gas operations.

As a best-in-class specialty chemicals company, Evonik is uniquely positioned to support participants across the industry. Our focus areas include customer-focused innovation, an open and performance-minded culture, and a balanced specialty portfolio. Within our diverse portfolio, our customers have found diverse and preventative solutions for common oilfield issues such as corrosion mitigation, flow improvement/transportation, as well as enhanced hydrocarbon recovery and processing. All of Evonik's operational segments are represented globally across the oil and gas industry, and bring a sustainable approach and "Power to Create" for our customers, employees and stakeholders.

Within the upstream, midstream and downstream energy markets, Evonik offers a growing portfolio of products, capabilities and innovations in the hydrocarbon lifecycle to:

- · unlock reservoir potential
- · protect and extend asset life and reliability
- · increase and enhance production and throughput

Find your own solution by browsing through this overview of chemistries and products. Join the list of customers benefiting from Evonik's oil and gas industry innovations today.

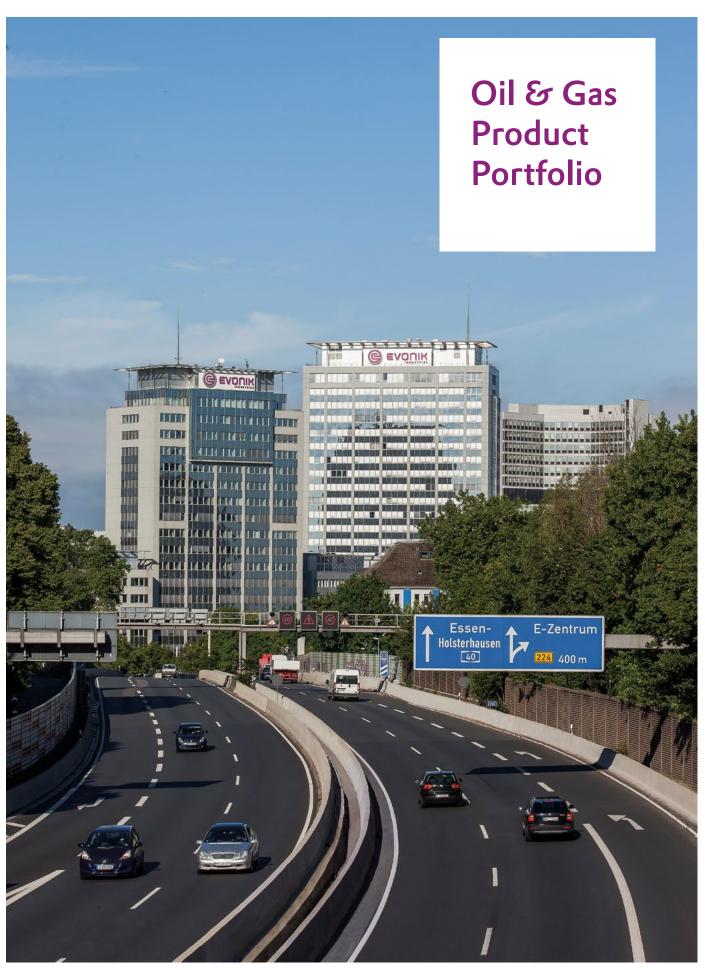












Application	Evonik Solutions	Chemistries	Products	Segments
Acid Gas Removal	Finished product used for removal of acid gases from natural gas streams.	Ethers, polyethylene glycol dimethyl ether	VARONIC®	Production
Acid Gas Thickener	Additives to be used in hydraulic fracturing, with HCl and gellants.	PEG 2 Tallow amine	VARONIC°	Stimulation
Acid Thickener	To build viscosity in acidic systems.	Ether amines	TOMAMINE®	Stimulation
Anti-Scalant	Chemistries which can be used in oilfield service operations to avoid scale in wellbore or near-wellbore radius.	Low molecular weight nitrogen-free and phosphorous-free polyelectrolytes	DEGAPAS°	Flowlines & Pipelines Production
Anti-Wear	Anti-wear tape in unbonded flexible pipes for mechanical	Polyether ether ketone (PEEK)	VESTAKEEP®	Infrastructure
Tapes	protection of metal reinforcement components.	Polyamide PA12	VESTAMID® NRG	:
Biocides/ Oxidizers	Finished products for use as an oilfield biocide and oxidizing agent for produced water clean up, frac water pre-treatment and oxidizing organics, bacteria and iron sulfide. Evonik's biocide has federal EPA approval.	Peracetic acid	PERACLEAN® 15	Production Stimulation
Cement Additives	Thixotropic and anti-setting additives for cementing. Cement reinforcement additives. Encapsulated chemicals.	Fumed silica dispersions Fumed silica Precipitated silica	AERODISP° AEROSIL° SIPERNAT°	Drilling
	Superplasticizer to improve workability and compression strength of cement.	Ether methacrylates and methacrylic acid	VISIOMER®	
	A variety of foam control and wetting agents. Includes powder products for easy formulation of cementing powders.	Alcohol alkoxylates Diols	SURFYNOL®	
Cleaning	Finished products with applicability for use as oilfield cleaning agent.	Hydrogen peroxide	HYPROX°	Production
Agents		Peracetic acid	PERACLEAN®	
	Additives used in formulated products for oilfield cleaning agents.	Quaternary amines (benzyl quats)	VARIQUAT°	
Cleaning Agents / Wash Slurries	Surfactants that provide wetting and suspension to aid in removal of debris and residual components.	Amine ethoxylates Quaternary amines	TOMADOL° TOMAMINE°	Drilling Production Stimulation
Corrosion	Additives to be used in formulations of corrosion inhibitor chemistries.	Alkanolamides	TEGO° CI	Drilling
Inhibitors		Amine alkoxylate	TEGO° CI	Production Stimulation
		Amphoacetates	TEGO° CI	
		lmidazoline	TEGO° CI	* * * * * * * * * * * * * * * * * * * *
		Performance additives	TEGO° CI VARONIC°	• • • • • • • • • • • • • • • • • • •
		Quaternary amines	ADOGEN°	
	Corrosion protection, inhibition and synergists. Also offer a variety of surfactants that are used in association with corrosion inhibitors (stabilizers, emulsifiers) to aid formulation.	Amine ethoxylates Ether amines Quaternary amines	TOMADOL° TOMAMINE°	Production Stimulation







Application	Evonik Solutions	Chemistries	Products	Segments
Coupling / Hydrotropes	Coupling agents for stabilzing concentrate formulations.	Amphoterics	TOMAMINE®	Drilling Production Stimulation
Crude Oil Flow Improver	Maintain crude oil flow in production, transportation, and storage.	Polyalkyl methacrylate (PAMA) and ethylyene vinyl acetate (EVA)	VISCOPLEX®	Production Flowlines & Pipelines
Crude Oil Paraffin / Wax Inhibition	Prevent wax deposition on pipelines and flowlines.	Polyalkyl methacrylate (PAMA) and ethylyene vinyl acetate (EVA)	VISCOPLEX®	Production Flowlines & Pipelines
Crude Oil Pour Point Depressant	Prevent wax deposition on pipelines and flowlines.	Polyalkyl methacrylate (PAMA)	VISCOPLEX®	Production Flowlines & Pipelines
Crude Oil / Wax Dispersant	Prevent wax precipitate in storage tank or tanker. Improve crude oil flow assurance in production and transportation.	Polyalkyl methacrylate (PAMA) and ethylyene vinyl acetate (EVA)	VISCOPLEX®	Midstream
Defoamer and Defoamer	Additives for water treatment, drilling and fracturing fluids.	Precipitated silica Fumed silica	AEROSIL° SIPERNAT°	Drilling Production Stimulation Production Stimulation
Agents		Polyether siloxanes	TEGOPREN°	
		Dispersible defoamer based on organo-modified siloxanes	TEGOPREN°	
	Rapid wetting anionic surfactant for use in production wells.	Anionic surfactant	REWOPAL®	
	Liquid products. Offer both formulated and molecular defoamers. Molecular defoamers can provide wetting as well as defoaming.	Alcohol alkoxylates Siloxanes	AIRASE° SURFYNOL°	
	Additives to assist acid generation to degrade foam.	Orthoformates, - acetate, -propionates	Functional Orthoesters	
	Powder products. Active defoamers on an inert carrier. Easy to handle free-flowing powders. Ideal for using in powdered cement formulations.	Alcohol alkoxylates Diols	SURFYNOL®	
Demulsification	Separation or "breaking" of oil-in-water emulsions.	Fumed silica Precipitated silica	AEROSIL® SIPERNAT®	Production
		Alcohol ethoxylates	TOMADOL®	
Downhole Liners	Protection of downhole production tubing and casing against mechanical and chemical wear under high pressure and high temperature (HPHT) harsh conditions.	Polyether ether ketone (PEEK)	VESTAKEEP°	Infrastructur
Drag Reducers	Building block to make high molecular weight polymer to reduce the drag in the pipeline.	Alkyl methacrylates (hydrophobic)	VISIOMER®	Production 8 Midstream







Application	Evonik Solutions	Chemistries	Products	Segments
Emulsifiers	Additives to be used in preparation of oil-based drilling muds.	Quaternary amines	ADOGEN° REWOQUAT° TEGO° VARIQUAT°	Drilling
		Ester quats	TEGO°	•
	Additives for preparation of Pickering emulsions for oil and water based drilling muds and chemicals.	Fumed silica	AEROSIL®	
	Candidate additives to be used in preparation of oil-based drilling muds.	Imidazoline	ADOGEN° REWOQUAT° VARINE°	
	Emulsification of oils, corrosion inhibitors and other additives.	Amine ethoxylates Alcohol ethoxylates Amphoterics	TOMADOL® TOMAMINE®	Drilling Production Stimulation
Enhanced Oil Recovery- Chemical Flooding	Monomers to support the development of polymers for enhanced oil recovery and chemical flooding operations.	Aminofunctional (cationic) methacrylates, ether methacrylates and methacrylamides	VISIOMER®	Enhanced Oil Recovery
Filter Cake Removal	Additives to in-situ delivery of acids to support filter cake degradation.	Orthoformates, - acetate, -propionates	Functional Orthoesters	Drilling Stimulation
Flexible Pipes	Pressure barrier layer in unbonded flexible pipes for physical protection and structural component. Outer sheath pipe for corrosion and physical protection.	Polyamide PA12	VESTAMID® NRG	Infrastructure
Flexible Tubing and Hoses	Easy processing and good dimensional control during pipe extrusion, especially when manufacturing of multilayer tubes. PA12 compound is optimized for excellent bonding to a fluoropolymer layer.	Polyamide PA12	VESTAMID® NRG	Infrastructure
Flow Assurance	Sufactants that provide cleansing by removing parratin and asphaltene waxes to allow free-flowing of the oil, often used in the rehabiltion and maintenance of older wells.	Alcohol ethoxylates	TOMADOL®	Stimulation Production
Flowback Surfactants	Surfactants that assist oil flow-back during production by reducing capillary pressure and water blocks.	Alcohol ethoxylates Amine oxides	TOMADOL® TOMAMINE®	Stimulation
Fluid Loss Agents	Building blocks to make polymers that prevent the loss of fluid to the formation.	Alkyl methacrylates, aminofunctional methacrylates and methacrylamides	VISIOMER®	Drilling Stimulation
Foamers & Foaming Agents	Chemistries (additives and finished products) to be used downhole as a foam stabilizer/wetting agent in hard water, for drilling muds, foam enhancement in foam fracturing and oil displacement.	Amphoteric surfactants including capramidopropyl betaines and amine oxides	TEGO° FB	Drilling Production Stimulation
Foamer Production & Foam Stabilizers	Foamer production & foam stabilizers.	Amine oxides Amphoterics Alcohol ethoxylates	TOMADOL® TOMAMINE®	Stimulation







Application	Evonik Solutions	Chemistries	Products	Segments
Fracturing Fluid Additives	Additives to modify rheological properties of supercritical gases (CO_2) to improve sweep efficiency.	Fumed silica	AEROSIL®	Stimulation
Free Flow / Anti-Caking Agents	Additives to help prevent formation of lumps and improve flow of powders.	Fumed silica Precipitated silica	AEROSIL® SIPERNAT®	Drilling Production Stimulation
Friction Reducer	Building blocks to make friction reducers for hydraulic fracturing in multiple brine conditions.	Aminofunctional (cationic) methacrylates and methacrylamides	VISIOMER®	Stimulation
Friction Reducer	Cationic friction reducer suitable for use in high TDS and produced water.	Cationic polymer	VISIOMER®	Stimulation
Gas Separation	Efficient gas separation membranes for generating $\rm N_2$, removing $\rm CO_2$, recovering $\rm H_2$ and recovering/upgrading He.	High performance polyimide	SEPURAN°	Drilling Enhanced Oil Recovery Gas Processin
Gelling Agents	Agents to assist with gel texture, including in hydrochloric acids.	Tallow betaine	REWOTERIC® TEGO®	Stimulation
		Aminofunctional methacrylates, hydroxy methacrylates and methacrylamides	VISIOMER®	Drilling Stimulation Enhanced Oil Recovery
Guar Slurry Additives	Dispersion aid to help with hydration stabilization. These surfactants are compatible with most base oils.	Alcohol ethoxylates	TOMADOL®	Stimulation
H ₂ S Control	Product which can be used to control and/or remove H_2S , including odor removal.	Peracetic acid	PERACLEAN®	Production
Hydrate Inhibitors	Building block to make polymer to prevent methane hydrate formation.	Aminofunctional methacrylates, cationic methacrylamide, methacrylate and methacrylamides (hydrophobic)	VISIOMER®	Flowlines & Pipelines Production
Iron Sulfide Scavenger	Chemistry for downhole treatment and removal of iron sulfide.	Peracetic acid	PERACLEAN®	Production
Liquid to Powder Conversion	To convert difficult-to-handle liquids (freezable, very viscous, hygroscopic) into powders.	Fumed silica Precipitated silica	AEROSIL® SIPERNAT®	Drilling Production Stimulation
Loss Control	Superabsorbents for loss control applications.	Superabsorbent polymer	Absorbent Polymers	Drilling Production Stimulation







Application	Evonik Solutions	Chemistries	Products	Segments
Mobility & Conformance Control of CO ₂	Additives to modify rheological properties of supercritical gases (CO_2) to improve sweep efficiency.	Fumed silica	AEROSIL®	Enhanced Oil Recovery
Nanofiltration Separation	Robust solvent-stable membranes for separating molecules dissolved in organic liquids.	High performance polyimide	DuraMem® PuraMem®	Production Midstream
Natural Gas Pipes and Fittings	Extends operating pressure of thermoplastic gas pipes up to 250 psig by replacing metal gas pipelines. Provides significant installation efficiencies and cost savings versus metal pipes and offers additional operational benefits such as corrosion resistance and worry-free performance.	Polyamide PA12	VESTAMID® NRG	Flowlines & Pipelines Infrastructure
Oil & Gas Fittings	Compression rings, back-up rings, seals, gaskets, O-rings, flow control valves, compression plates, electrical connectors in downhole, high temperature-high stress applications.	Polyether ether ketone (PEEK)	VESTAKEEP®	Infrastructure Production
Organophilic Clays	Surface treatment of clay minerals to make them oil-dispersible.	Amine quats Etheramines	TOMAMINE®	Drilling
Paraffin / Wax Inhibitors	Building blocks to make polymers to inhibit the paraffin and wax formation.	Alkyl methacrylates (hydrophobic)	VISIOMER®	Flowlines & Pipelines Production
Petrochemical Processing	"Simplify Your Process" with additives and antifoulants for monomer production and processing of light olefins.	Proprietary formulations	SiYPro®	Downstream
pH Buffering in Brines	Additive to provide an alkaline pH and to prevent the pH from fluctuating as a consequence of acid or base influxes into the brines.	Potassium carbonate Potassium hydrogen carbonate Potassium hydroxide solution	Potassium Derivatives	Drilling
pH Modification	Additives to aid adjusting pH in drilling and fracturing fluids by in-situ release of acids.	Orthoformates, - acetate, -propionates	Functional Orthoesters	Drilling Stimulation
Pipe Insulation	Additives for polyurethane rigid insulation foam.	Tertiary amine and metal catalysts	DABCO° POLYCAT°	Flowlines & Piplines Infrastructur
		Silicone surfactant	TEGOSTAB°	Flowlines & Piplines Infrastructur
Pipe Liners and Coatings	Improved heat-, chemical-, and abrasion-resistance of fusion-bonded-epoxy coatings.	Dianhydrides	JAYHAWK BTDA°	Flowlines & Pipelines Infrastructur Production
	Pipe liners, coatings, extruded pipe, polymer composites,	Polyether ether ketone (PEEK)	VESTAKEEP°	
	extrusion coatings, and powder coatings.	Polyamide PA12	VESTAMID® NRG	
	Amine and metal-based catalysts for polyurethane coatings.	Tertiary amine and metal catalysts	DABCO° POLYCAT°	Flowlines & Piplines Infrastructur
	High performance amine curatives for polyuria coatings and elastomers.	Diamine curatives	VERSALINK®	



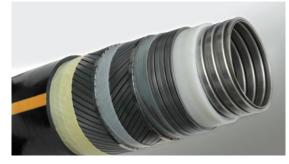




Application	Evonik Solutions	Chemistries	Products	Segments
Pipe Liners Interior	Characterized by easy processing and excellent dimensional control during pipe extrusion, especially processing of large diameter pipes. The material has an excellent compatibility with	Polyether ether ketone (PEEK)	VESTAKEEP®	Flowlines & Pipelines Infrastructure
	crude oil and oilfield chemicals resulting in high dimensional stability and unaffected properties of liners in contact with these chemicals even at high temperatures.	Polyamide PA12	VESTAMID® NRG	
Proppant	Additives to improve adhesion of the resin coating to proppants.	Amino/multifunctional silanes	Dynasylan®	Stimulation
Coatings and Proppant Agents	Resin reinforcement.	Fumed silica	AEROSIL®	f
	Super wetters, defoamers and anti-stat surfactants that aid in coating the proppants.	Amine quats	TOMAMINE®	* * * * * * * * * * * * * * * * * * *
	Amine and metal-based catalysts for polyurethane resin-coated proppants.	Tertiary amine and metal catalysts	POLYCAT° DABCO°	
Reinforced Thermoplastic Pipe (RTP)	With VESTAMID® NRG as liner material, the application window of RTP's can be extended. A unique characteristic of VESTAMID® NRG is its excellent barrier properties against benzene, toluene and xylene often known as BTX.	Polyamide PA12	VESTAMID® NRG	Flowlines & Pipelines Infrastructure
Rheology Modifiers and	Additives to support the development of polymers and alter rheological properties including control of sagging, settling, stability and processability of liquids and powders.	Fumed silica Precipitated silica	AEROSIL® SIPERNAT®	Drilling Production Stimulation
Viscosifiers		Superabsorbent polymer	Emulsion Polymers	
		Aminofunctional methacrylates, ether methacrylates and methacrylamides	VISIOMER®	
Rod Guides	Sucker rod guides, downhole tools, frac tools, plugs for high strength, wear and chemical resistance.	Polyphthalamide (PPA) polymers	VESTAMID° HTplus	Production Infrastructure
Scale Inhibition	Prevent scale deposition on pipelines & flowlines.	Low molecular weight nitrogen- and phosphorous-free polyelectrolytes	DEGAPAS°	Flowlines & Pipelines Production Stimulation
		Ether methacrylates and methacrylic acid	VISIOMER®	
Scale Removers	Finished products which can be used in oilfield service operations to remove scale in wellbore or near wellbore radius.	Peracetic acid	PERACLEAN®	Production Stimulation
Shale Control	Building blocks for the production of shale control polymers.	Aminofunctional (cationic) methacrylates and methacrylamides	VISIOMER®	Drilling Stimulation







Application	Evonik Solutions	Chemistries	Products	Segments
Spacer Surfactants	Excellent degreasers and solvent replacements.	Alcohol ethoxylates Formulated surfactants	TOMADOL® TOMAKLEEN® TOMAMINE®	Drilling
Stimulation Additive	Slurry additives to render particulate surfaces extremely hydrophobic.	Silicone quat	TEGOPREN°	Stimulation
Surfactant Flooding (EOR, Oil Sands)	Surfactants with great wetting; low CMC surfactants.	Alcohol ethoxylates	TOMADOL®	Production
Swelling Agent	Superabsorbents for general solidification and absorbing applications.	Superabsorbent polymer	Absorbent Polymers	Drilling Production
	Swelling agent for swellable packers.	Superabsorbent polymer	CREABLOC®	Stimulation
Thermoplastic Composite Pipes (TCP)	VESTAMID® NRG has a strong track record in subsea (offshore) Oil & Gas applications and is available for multiple functions in TCP and TCR designs including liner material suitable for multi phase operations, matrix material of the reinforcement layer, and jacket material protecting the reinforcement layer against the environment.	Polyamide PA12	VESTAMID® NRG	Flowlines & Pipelines Infrastructure
Thermoplastic Composite Risers (TCR)	VESTAMID® NRG has a strong track record in subsea (offshore) Oil & Gas applications and is available for multiple functions in TCP and TCR designs including liner material suitable for multi phase operations, matrix material of the reinforcement layer, and jacket material protecting the reinforcement layer against the environment.	Polyamide PA12	VESTAMID® NRG	Flowlines & Pipelines Infrastructure
Thermal Insulation	Improved thermal resistance and compressive strength of epoxy syntactic foams in drill risers and pipelines.	Dianhydrides	JAYHAWK BTDA°	Flowlines & Pipelines Infrastructure
Viscosity Modifier	Additive to modify viscoelastic surfactants by in-situ release of acid and alcohol and their reactions.	Orthoformates, - acetate, -propionates	Functional Orthoesters	Drilling Production Stimulation
Water Treatment	Building block to make cationic water soluble polymer to treat production waste water.	Cationic methacrylamide	VISIOMER®	Production Stimulation
		Cationic methacrylate	VISIOMER®	
Wetting Agents	Additives to help reduce the surface tension of a liquid, causing the liquid to spread across or penetrate more easily the surface of a solid.	Ammonium chloride products	ADOGEN° VARIQUAT°	Drilling Stimulation
		Organo-modified siloxanes	TEGOPREN®	* • • •
	Surfactants that provide wetting, foam control and are non-emulsifying.	Alcohol ethoxylates Ester quats Amphoterics Amine oxides	NONIDET° TOMADOL° TOMAMINE°	Drilling Cementing Completion Stimulation







Evonik product websites

AERODISP® www.aerodisp.com

AEROSIL® www.aerosil.com

Dynasylan®

www.dynasylan.com

DuraMem® PuraMem®

duramem.evonik.com

HYPROX® www.hyprox.com

JAYHAWK BTDA®

www.evonik.com/jayhawk

PERACLEAN® www.peraclean.com

Potassium Derivatives

www.potassium-derivatives.com

ADOGEN°
REWOTERIC°
TEGO°
TEGO° CI
TEGO° FB
TEGOPREN°
VARIQUAT°
VARONIC°

 $oil\hbox{-} gas\hbox{-} geotech.evonik.com$

DEGAPAS®

Functional Orthoesters REWOCARE® REWOCOROS® www.evonik.com

SEPURAN®

www.sepuran.com

SIPERNAT®

www.sipernat.com

SiYPro®

www.evonik.com/SiYPro

AIRASE®
DABCO®
NONIDET®
POLYCAT®
SURFYNOL®
TOMAKLEEN®
TOMADOL®
TOMAMINE®
VERSALINK®

specialty-additives.evonik.com

TEGOSTAB® pu-additives.com

Superabsorbents CREABLOC® www.creasorb.com

VESTAKEEP®

industrial.vestakeep.com

VESTAMID® HTplus VESTAMID® NRG www.vestamid.com

VISCOPLEX® www.viscoplex.com

VISIOMER®

www.visiomer.com

This information and any recommendations, technical or otherwise, are presented in good faith and believed to be correct as of the date prepared. Recipients of this information and recommendations must make their own determination as to its suitability for their purposes. In no event shall Evonik assume liability for damages or losses of any kind or nature that result from the use of or reliance upon this information and recommendations. EVONIK EXPRESSLY DISCLAIMS ANY REPRESENTATIONS AND WARRANTIES OF ANY KIND, WHETHER EXPRESS OR IMPLIED, AS TO THE ACCURACY, COMPLETENESS, NON-INFRINGEMENT, MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE (EVEN IF EVONIK IS AWARE OF SUCH PURPOSE) WITH RESPECT TO ANY INFORMATION AND RECOMMENDATIONS PROVIDED. Reference to any trade names used by other companies is neither a recommendation nor an endorsement of the corresponding product, and does not imply that similar products could not be used. Evonik reserves the right to make any changes to the information and/or recommendations at any time, without prior or subsequent notice.

* = registered trademark ©2017 Evonik Corporation.

EVONIK CORPORATION

Evonik Oil & Gas Industry Team 10200 Grogans Mill Road Suite 500 The Woodlands, TX 77380 USA PHONE +1 281-465-2636 oilandgas@evonik.com www.evonik.com/oil-gas www.evonik.de/oel-gas

